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Engineering Processes –

- Engineering support service as Resident or Project Partnered
- Product design, Tool & Die, Fixture, Automation and Packaging design
- Product design, analysis and development
- Product failure investigation and durability analysis
- Field failure investigation
- Finite Element Analysis and simulation services
- Value Engineering and Value Analysis services
- Additive Manufacturing - 3D printing and Direct Metal Laser Sintering (DMSL) services
- Program management and project tracking

Tool & Die Making and Fabrication Processes –

- Complete die design, construction, tryout and production support
- In-Die fastener insertion, welding, tapping and joining operations
- Machine rebuilding, maintenance and automation repair
- Multi axis CNC machining centers
- Wire and Conventional Electrical Discharge Machining (EDM)
- Certified Welding MIG, TIG and Resistance
- Sheet metal forming and fabrication
- Structural assembly – system validation – run at rate

Manufacturing Processes -

- Prototyping, High volume, low volume production and service support
- Metal stamping ranging from 20 to 600 ton
- Straight side, Gap, Transfer and Radial Partsformer Press Type
- Progressive die, transfer die, compound die and line die operations
- Radial Partsformers and CNC wireforming
- HSLs, MPM, Carbon, Martensite, Stainless, Aluminum & Copper material
- In-Die fastener insertion and tapping operations
- In die welding and joining operations
- Orbital forming product assembly
- Secondary fabricating and certified welding operations
- CNC Wireforming and screw machine processes
- Weld Fixture and Inspection fixture construction
- Certified MIG, TIG and resistance welding
- Over-Molded, bonded plastics, sealant application and adhesive patches
- Value added Fastener manufacture
- Plasma, laser and waterjet cutting and blank preparation
- Tumbling to product surface finish specifications
- Parts cleaning & certification to published cleanliness specifications
- Product heat treatment to military, automotive and civil engineering spec
- Part coatings to military, automotive and civil engineering specifications
- Painting and color identification processes
- Laser etching product identification

Quality Processes –

- Complete product testing, validation, verification and record retention
- Integrated production floor & laboratory data collection and recording system
- Certified and accredited fastener testing laboratory
- Product cycling, durability and destructive testing operations
- Salt Spray atmospheric testing and product validation
- Pressurization testing and validation
- Thermal cycling and validation
- Weld validation and certification
- Coordinate Measuring Machinery (CMM)
- Automatic CNC dimensional analysis systems
- LECO glow discharge spectrometer for material chemical analysis validation
- RS Technologies fastener torque, angle and tension inspection cell
- United Tensile validation test cell
- Material grain validation - material cut, polish and etch equipment
- Mitutoyo profile projectors for dimensional inspection
- Rockwell material hardness validation machines
- Skidmore Wilhelm fastener tension validating cells
- Brown & Sharp Coordinate Measuring Machine (CMM)
- First Article Testing and Pre Production Approval Process

Packaging & Shipment -

- Package and Identification to military, automotive and civil engineering spec
- Integrated product certification and automated packaging lines
- Kitting, packaging and product sequencing services
- Product Shelf Life controls
- Moisture resistant and thermal control packaging
- Certified Cleanliness Assurance to Standards
- Bar code, RF tag and customer other specified product identification systems
- Warehousing and product distribution
- EDI system to support customer communications

Data Communication Systems –

- Teamcenter and Trubiquity customer communication interfaces

Business System –

- PLEX – Manufacturing and Business system